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Track the Needle. Verify your Focus. Be the Ball. Look for the 6' View. Decipher the Code. 10 Steps to a Lean Six Sigma Project that Will Get Amazing ... A quick changeover (sometimes called a Single Minute Exchange of Die or SMED) is a tool used by Lean production to reduce the amount of time it takes to change from running one part or product to running a different one. It is also referred to as setup reduction. Use: Quick changeovers have the potential to reduce costs, improve cycle time, and increase process flexibility. Single Minute Exchange Die (SMED) - Six Sigma Terminology A frequent misconception individuals have about the Six Sigma methodology is that the DMAIC process requires too much time to

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